



**3330**

### General Description

An acrylic emulsion, polyvinyl acetate adhesive. Bonds porous composite surfaces to non-porous materials including melamine, high pressure laminates, PVC banding, metal stone, tile and acrylics. This product does not require stirring before use.

### Applications

- Glue spreader or spray applications
- Glue spreader/cold press laminating
- May be applied by paint roller
- Metal to board application (non-copper, non-ferrous)
- Consumer or professional use

### Applications to Avoid

- Exterior use or application where moisture is present.

### Availability

- 275-gallon totes
- 55-gallon drums
- 5-gallon pail

### General Use Instructions

- Ensure surface is clean and dry.
- Ensure substrate and glue are at or above 45 °F.
- Best results are achieved between 70 °F and 85 °F.

### Spray Equipment Recommendations

- *Binks*: Gun: M95, M95 Auto, M61; Fluid Tip: 68ss (1-2 traversing heads), 66ss (3+ traversing heads), 66ss (edge/underwrap); Air Cap: 68PB (1-2 traversing heads), 66PJ (3+ traversing heads), 66R or 66PJ (edge/underwrap); Needle: 668 for 68ss fluid tip; 665 for 66ss fluid tip.
- *DeVilbiss*: Gun: JGA 510, MSA 510; Fluid Tip: D type; Air Cap: 64HD; Needle: D type

### Clean-up/Disposal

Clean with hot tap water while glue is wet. Removal of dried adhesive is very difficult. Use diluted ammonia to clean dry adhesive. Washwater is RCRA non-hazardous. Dispose of in accordance with regulations.

### Storage/Shelf Life

DO NOT ALLOW PRODUCT TO FREEZE. Close container tightly when not in use. Store off floor in a well ventilated area. Rotate stock. Shelf life expires 1 year from manufacture date.

**Primary Contents:** Water (CAS# 7732-18-5), NJTSRN #950001, NJTSRN #950002

### Physical Properties

<b>Color:</b>	Off-White
<b>Density:</b>	9.0 pounds/gallon
<b>Solids Content:</b>	57% ± 2.0%
<b>pH:</b>	7.8 (typical)
<b>VOC Content:</b>	<5 grams/liter
<b>Viscosity:</b>	3,800 cps (typical)
<b>Coverage:</b>	230 bonded ft <sup>2</sup> /gal @ 6-8 wet mils

### \*Qualifies for LEED<sup>®</sup>-NC & CI EQ Credit 4.4:

*Laminating adhesives shall contain no added urea-formaldehyde resins.*

**First Aid:** *Inhalation:* At the first sign of overexposure (headache, nausea, dizziness), seek fresh air immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call physician immediately. *Eye Contact:* Immediately flush eyes with running water for at least 15 minutes. Get medical attention. *Skin Contact:* Immediately wash contacted areas of skin with soap and water. Remove contaminated clothing immediately; launder prior to reuse. *Swallowing:* If swallowed, call physician immediately. Do NOT induce vomiting unless directed to do so by a physician. NEVER give anything by mouth to an unconscious person.

### Safety

- Non-Flammable
- Mildly irritating to eyes.
- May irritate sensitive skin.
- Inhalation may irritate respiratory tract.
- See MSDS for complete data
- 24 hr. Chemtrec emergency number:  
1-800-424-9300 (US); 703-527-3887 (International)

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### For More Information

- [www.wilsonartadhesives.com](http://www.wilsonartadhesives.com):
  - Tech Data Sheets
  - Material Safety Data Sheets (MSDS)
  - Adhesive Quick Reference Chart
  - Certified Product Data Sheets (CPDS)
- Customer Service Line 1-800-433-3222
- Wilsonart International, Inc., 10601 NW HK Dodgen Loop, Temple, Texas 76504

**ROLLER / SPRAY ADHESIVE**  
**FOR HARD-TO-BOND SURFACES**