

3330

ROLLER / SPRAY PVA ADHESIVE FOR HARD-TO-BOND APPLICATIONS

General Description

- An acrylic emulsion, polyvinyl acetate adhesive ideal to bond porous composite surfaces to non-porous materials including melamine, high pressure laminates, PVC banding, metal stone, tile and acrylics.
- High strength bond with excellent water resistance
- Glue spreader/cold press laminating applications
- Spray applications or can be applied by paint roller
- Flatwork applications (non-postforming)
- Dries quickly
- Professional use only
- Does NOT require stirring before use

Applications to Avoid

- Exterior use or application where moisture is present.

Availability

5-gallon pail, 55-gallon drums and 275-gallon totes (returnable)

Storage/Shelf Life

- DO NOT ALLOW PRODUCT TO FREEZE.
- Close container tightly when not in use and store off the floor in a well ventilated area.
- Rotate stock.
- Shelf life expires 1 year from manufacture date.

General Use Instructions

- Ensure substrates and adhesive are above 45°F.
- Best results are achieved between 70°F and 85°F.
- Surfaces must be clean and dry.

Spray Equipment Recommendations

- Binks: Gun: M95, M95 Auto, M61; Fluid Tip: 68ss (1-2 traversing heads), 66ss (3+ traversing heads), 66ss (edge/underwrap); Air Cap: 68PB (1-2 traversing heads), 66PJ (3+ traversing heads), 66R or 66PJ (edge/underwrap); Needle: 668 for 68ss fluid tip; 665 for 66ss fluid tip.
- DeVilbiss: Gun: JGA 510, MSA 510; Fluid Tip: D type; Air Cap: 64HD; Needle: D type

Clean-up/Disposal

- Clean with hot tap water while adhesive is wet.
- Removal of dried adhesive is very difficult. Use diluted ammonia to clean dry adhesive. • Wash water is RCRA non-hazardous.
- Dispose of in accordance with regulations.

Primary Contents

Water (CAS 7732-18-5), Vinyl Acetate Polymers (Not Applicable), Styrene Acrylic Polymers (Not Applicable), Starch (CAS 9005-25-8), Aromatic Diester (NJTSRN 950001)

First Aid:

Inhalation: At the first sign of overexposure (headache, nausea, dizziness), seek fresh air immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call physician immediately. **Eye Contact:** Immediately flush eyes with running water for at least 15 minutes. Get medical attention. **Skin Contact:** Immediately wash contacted areas of skin with soap and water. Remove contaminated clothing immediately; launder prior to reuse. **Swallowing:** If swallowed, call physician immediately.

Physical Properties

Color:	Off-White
Viscosity:	3800 cps (typical)
Density:	9.0 lbs/gallon
Solids Content:	57.0% ± 2.0%
pH:	7.8 (typical)
VOC Content:	7 grams/liter (calculated)
Coverage (Spreader):	~ 229 bonded ft ² /gal @ 6/8 wet mils

*Complies with SCAQMD, Rule 1168

*Complies with the Ozone Transport Commission (OTC)

*Qualifies for LEED®-NC & CI EQ Credit 4.1:
Low Emitting Materials: Adhesives & Sealants

*Qualifies for LEED®-NC & CI EQ Credit 4.4:
Laminating adhesives shall contain no added urea-formaldehyde resins.

Do NOT induce vomiting unless directed to do so by a physician. NEVER give anything by mouth to an unconscious person.

Safety

- Non-Flammable
- Mildly irritating to eyes.
- May irritate sensitive skin.
- Inhalation may irritate respiratory tract.
- See MSDS for complete data
- 24 hr. Chemtrec emergency number:
1-800-424-9300 (US); 703-527-3887 (International)

Warranty

Manufacturer and distributor of this product makes no warranties, express or implied. No warranty of merchantability or fitness for a particular purpose shall apply. The person using this product (the "user") is solely responsible for determining whether this product is appropriate and/or suitable for user's purpose and method of application. Limitation and exclusion of remedies and damages: the exclusive and sole remedy, and the manufacturer and distributor's exclusive and sole obligation, for any defect of this product is the refund of the purchase price of the product. The manufacturer and distributor shall not, under any circumstances or under any legal theory, be liable to the purchaser or any other person for special, incidental or consequential damages of any nature, including without limitation damages to, or loss of use of, property, damages for loss of profits or revenues or any other damages arising from the purchase or use of the product. The manufacturer and distributor's liability will in no event exceed the purchase price of the product.

Contact

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