



3310

General Description

An emulsion of water and polyvinyl acetate suitable for bonding metal to wood products. This product does not require stirring before use.

Applications

- Glue spreader/cold press laminating
- May be applied by paint roller
- Metal to board application (non-copper, non-ferrous)
- Consumer or professional use

Applications to Avoid

- Tempered hardboard products
- Fire retardant treated board products
- Boards treated to be moisture resistant
- Low pressure melamine surfaces
- Steel, copper and copper alloys
- Polyester and painted surfaces

Availability

- 55-gallon drums
- 5-gallon pails

Storage/Shelf Life

- DO NOT ALLOW PRODUCT TO FREEZE.
- Close container tightly when not in use. Store off floor in a well ventilated area.
- Rotate stock.
- Shelf life expires 6 months from manufacture date.

General Use Instructions

- Use only after you read and understand the warnings, safety measures and first aid instructions printed on container.
- Application by glue spreader or paint roller
- Ensure substrates and adhesive are above 65° F.

Cold Press Laminating Instructions

- Follow the glue spreader manufacturer's recommendations.
- Use a dual durometer roller (Black Bros. #A2158, 16 x 1/2" pattern)
- Select a groove pattern appropriate for PVA glue.
- Apply 6-8 wet mils with glue spreader.
- Open time is approximately 5 minutes.
- Closed time is approximately 20 minutes.
- Press time is 45-60 minutes at 40-50 psi.
- Wait at least 6-8 hours after pressing for light machining.
- DO NOT DISTURB A WET BOND.
- Wait 24 hours after pressing for heavy machining.

Physical Properties

Color:	White
Viscosity:	1400 cps (typical)
Density:	8.9 lbs/gallon
Solids Content:	63.0% ± 1.0%
pH:	4-5 (typical)
VOC Content:	<20 g/L (Meth. 24)
VHAP Content:	<0.042 lbs/lbs solids
Coverage (Spreader):	~229 ft ² /gal @ 7 wet mils

*Qualifies for LEED[®]-NC & CI EQ Credit 4.4:

Laminating adhesives shall contain no added urea-formaldehyde resins.

Primary Contents

- NJTSRN #05995500

Clean-up/Disposal

- Clean with hot tap water while adhesive is wet.
- Removal of dried adhesive is very difficult.
- Use diluted ammonia to clean dry adhesive.
- Washwater is RCRA non-hazardous.
- Dispose of in accordance with regulations.

Proposition 65 Warning

This product contains substances known to the State of California to cause cancer or reproductive harm.

Volatile Organic Compounds (VOC):

The use, supply, sale or offer for sale of this product in certain states and localities may be prohibited if it exceeds certain VOC limits. Please check state and local regulations for any prohibitions on the sale and use of this product.

Safety

- Non-Flammable
- Mildly irritating to eyes.
- May irritate sensitive skin.
- Inhalation may irritate respiratory tract.
- See MSDS for complete data
- 24 hr. Chemtrec emergency number:
1-800-424-9300 (US); 703-527-3887 (International)

Warranty

Wilsonart International, Inc. warrants to the user that this product is free of defects for a period of one (1) year from the date of manufacture when it is applied in accordance with manufacturer's instructions or the manufacturer will replace the container at no cost or additional charge to the user, provided the unused portion of the product is returned to the place of purchase within 15 days of the date of purchase. This warranty does not apply to (I) products that are purchased after the expiration of the manufacturer's recommended

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FOR NON-COPPER & NON-FERROUS METAL BONDING



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shelf life as stated on this technical data sheet, (II) misuse or mishandling of the product, (III) improper storage, or (IV) improper fabrication using this product. NO OTHER WARRANTIES, EXPRESS OR IMPLIED ARE MADE, INCLUDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. UNDER NO CIRCUMSTANCES SHALL THE MANUFACTURER BE LIABLE FOR ANY LOSS OR DAMAGE ARISING FROM THE PURCHASE, USE, OR INABILITY TO USE THIS PRODUCT, OR FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES. NO FABRICATOR, INSTALLER, DEALER, AGENT OR EMPLOYEE OF WILSONART INTERNATIONAL, INC. HAS THE AUTHORITY TO MODIFY THE OBLIGATIONS OR LIMITATION OF THIS WARRANTY. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Therefore, some of the limitations stated above may not apply to you. It is to your benefit to save your documentation upon purchase of product.

For More Information

- www.wilsonartadhesives.com for:
 - Tech Data Sheets
 - Material Safety Data Sheets (MSDS)
 - Adhesive Quick Reference Chart
 - Certified Product Data Sheets (CPDS)
- Customer Service Line 1-800-433-3222
- Wilsonart Adhesives Division
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